

Sikaflex 291 - General purpose Sealant/Adhesive

310ml	Cartridge	Black	SA/291/BL
400cc	Sausage	Black	SA/291/BL400
100cc	Carded	Black	SA/291/BL100
310ml	Cartridge	White	SA/291/W
400cc	Sausage	White	SA/291/W400
100cc	Carded	White	SA/291/W100
310ml	Cartridge	Brown	SA/291/BR



Sika

Sikaflex - 291

General Purpose

Sealant/Adhesive A one component low viscous, medium modulus, polyurethane based sealing/adhesive compound.

This all purpose grade is used for general sealing applications. Resistant to weathering, seawater and ultraviolet radiation, Sikaflex 291 is the perfect all rounder. An all purpose general marine sealant that bonds extremely well to all standard materials used in boat construction.

Please refer to the 'hints & tips' section at the back of the catalogue to see if primer is required. Its outstanding elasticity ensures a durable, long lasting seal.

Sikaflex 292 - High Strength Bonding

310ml	Cartridge	White	SA/292W
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Formulated for high strength bonding,

a one component, thixotropic, high modulus, structural, polyurethane based adhesive system. The product is used for a wide range of bonding applications, deck to hull bedding of chainplates, through-hull fittings and toe rails. Joints that are subject to extreme dynamic stresses require a high strength elastic adhesive with good gap filling capabilities. Sikaflex - 292, with its excellent shock absorbing and vibration damping properties, has been specially developed to meet these requirements in a punishing marine environment.

Sikaflex - 292

Sikaflex - 290 DC Formulated Deck Caulking

310ml	cartridge	Black	SA/290DC
600cc	sausage	Black	SA/290DC/600



Formulated Deck Caulking

Sikaflex - 290 DC is a one component, elastomeric deck caulking compound which exhibits high UV. Designed for timber decks that are completely watertight and weather resistant, Sika has developed Sikaflex - 290 DC which is extremely easy to use. This one part polyurethane deck caulking compound can be sanded flush with the deck when cured, to give a beautifully neat clean finish. 290 DC has a degree of self levelling properties to further improve ease of application.



See 'hints & tips' at the rear of the catalogue for details on application.

If you have not used this product before or need help calculating the amount of material required, please call our technical department on the use of primer and bond breaker tape.

Sikaflex - 295 UV - Plastics & Polycarbonate Bonding

310ml	Cartridge	Black	SA/295UV
400cc	Sausage	White	SA/295/400WE



Formulated for bonding plastics & polycarbonates,

Sikaflex - 295 UV

a fast curing, one component, flexible, high performance polyurethane based adhesive for bonding and sealing windows and portholes. Sikaflex - 295 UV is suitable for all types of organic (PC, PMMA) window panes. This product is designed for applications that call for a high degree of elasticity and UV resistance. Sikaflex - 295 UV combines the necessary elasticity with exactly the right consistency to maintain the required bond and thickness. This ensures that thermal movements in plastic glazing panels are absorbed progressively without undue build up in stresses

Must be used in conjunction with suitable primers and shielding tape.

Sikaflex -296 - Mineral Glass Bonding

310ml	Cartridge	Black	SA/296
600cc	Sausage	Black	SA/296/600



Formulated for mineral glass bonding,

Sikaflex - 296

a fast curing, one component, flexible, high performance polyurethane based adhesive for bonding windows and portholes. Sikaflex - 296 is suitable for all types of mineral glass. Its high degree of UV resistance also allows the use of the system as a weatherproof sealant. One part, solvent free, glazing adhesive with high wet strength and excellent UV resistance.

Applications; Direct glazing and back filling.

Sikaflex 298

600cc Sausage Brown SA/298/600

Sikaflex 221 - General purpose Sealant/Adhesive

310ml	Cartridge	Black	SA/221/BL
400cc	Sausage	Black	SA/221/BL400
600cc	Sausage	Black	SA/221/BL100
310ml	Cartridge	White	SA/221/W
400cc	Sausage	White	SA/221/W400
600cc	Sausage	White	SA/221/W100
310ml	Cartridge	Brown	SA/221/BR
600cc	Sausage	Brown	SA/221/BR600
310ml	Cartridge	Grey	SA/221/GR
600cc	Sausage	Grey	SA/221/GR600



Sika

Sikaflex - 298

Formulated for the bedding and bonding of Panels & Sheet

Materials Sikaflex 298 is a viscous full-bodied adhesive that has been specially formulated for the waterproof flexible bonding of timber strip decking, deck planking, plastic deck coverings and prefabricated timber deck panels. It is easy to work with, and gives professional quality every time. The permanently elastic adhesive layer has a cushioning effect, absorbing shocks and minimising the transmission of impact sound.

Sikaflex - 221

General purpose sealant/adhesive is a one component, medium modulus, polyurethane based adhesive and sealing compound.

Applications; Transport, General maintenance, DIY, Container repair, Fabrication, Heating & ventilating.

Sikaflex - 260

600cc Sausage Black SA/260



A fast curing flexible polyurethane based adhesive which exhibits a particularly high degree of tensile, sheer and peel strength.

It can be used for the location and assembly of mouldings and other preformed components, even where the materials to be joined exhibit different coefficients of expansion. *Please note that dissimilar materials call for special care in joint design. Consult our technical department for advice if required.* Sikaflex - 260 is suitable for structural bonding over large contact surfaces when the assembly is exposed to shock, vibration and even under extreme climatic conditions.

Due to its excellent stability, Sikaflex - 260 requires only brief positioning of the components before a strong bond is formed.

Sikaflex - 260 offers extremely high initial bond strength or 'grab'. Its accelerated rate of cure results in rapid strength development and shorter production time.

Applications; Sheet steel body panels (bare metal, primed and painted), aluminium, stainless steel, GRP, ABS, injection moulded polyurethane, polycarbonate, flexible polyurethane, rigid polyurethane, rigid foam, UPVC, wood.

Sikaflex - 260 is especially suitable for use as an elastic structural adhesive in prefabricated and segmental construction; for bonding components in steel and plastics construction; for the location and bonding of internal partitions, preformed sealing elements and stiffeners; for bonding exterior body panels and floor plans in motor vehicle assembly; for bonding styling elements in coachbuilding; and for bonding raised roof assemblies on trucks, coaches and motor caravans.

Sikaflex - 260

Sikaflex - 265 Industrial Direct Glazing Adhesive/Sealer

310ml Cartridge Black SA/265

Please consult our technical department for information regarding the suitability of this product with laminated safety glass.

Industrial Direct Glazing Adhesive/sealer

Sikaflex - 265 a high performance, gap filling, one part polyurethane product. It is designed for direct glazing applications in both the OEM and repair markets. It is suitable for use with all types of glass based windows and added UV stabilisers make it eminently suitable for use in exposed joints.

Sealants

Sika

Sikaflex Pro 2HP

A permanently elastic, one component gun grade polyurethane construction sealant, based on new Sika polyurethane technology. The unique two stage cross-linking process eliminates many of the problems associated with conventional single stage cross-linking sealants. These characteristics make it suitable for seams below the waterline.



Sikaflex - 252

Formulated for structural bonding, a one component, high modulus, polyurethane based adhesive and sealing compound, exhibiting excellent adhesion to most materials, including wood, epoxy, GRP, plastics, paints and varnishes etc., 252 is supplied ready to use in a thixotropic non-stringing paste form and has found uses in the following applications; *Auto motive assembly and repair, marine/boatbuilding and repair, container repair and manufacture, commercial vehicle repair and construction, heating and ventilation, sealing and bonding, general fabrication and assembly.*



Sikaflex - 255 FC

Direct glazing adhesive/sealer

a polyurethane based material which cures on contact with exposure to air. Initially plastic in consistency, the adhesive/sealer will cure to form a high grade elastomer.

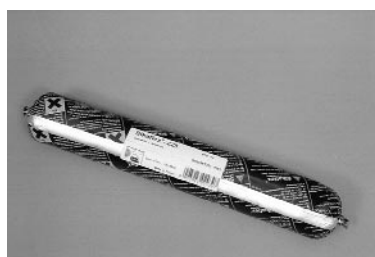
Surfaces must be clean, sound, dry and free from dust and grease. Edges of glass should be cleaned with Sika Bonding Agent 205 and painted with Sika Primer 206GP.



Sikaflex - 228

Formulated for industrial panel bonding.

A one component, elastomeric, bonding and sealing polyurethane, that is both fast curing and moisture resistant. It exhibits very good adhesion and bonding properties on planed wood sheets and PUR hard foam sheets.



Sikaflex Pro-2HP

310ml	Cartridge	Black	SA/PRO-2HP/BL
600cc	Sausage	Black	SA/PRO-2600BK

Grey is available to order - for use with hull caulking together with Sika Primer 215.

NB. Must be left to cure for at least 30 days before overpainting with Seajet 011 Underwater primer ONLY.

Sikaflex -252 - Structural Bonding

310ml	Cartridge	Black	SA/252/BL
600cc	Sausage	Black	SA/252/BL600
310ml	Cartridge	White	SA/252/W
600cc	Sausage	White	SA/252/W600

Check to see what primers are required for your substrates

If overcoating, please check compatibility.

Sikaflex - 255 FC Direct Glazing Adhesive/Sealer

310ml	Cartridge	Black	SA/225FC
400cc	Sausage	Black	SA/225FC/400

FOR GLASS ONLY

Please consult our technical department for further product information.

Sikaflex - 228 For Industrial Panel Bonding

600cc	Sausage	Off white	SA/228/600
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Sika

Sika Primer Table

Glass & other transparent substrates

If a transparent substrate is used where the bond is exposed to direct sunlight through the transparent layer, additional protection against UV radiation is required. This could be;

- A mechanical protection, like a trim or metallic profile.
- A ceramic screenprinted peripheral edge (onto mineral glass) providing a sufficient barrier against UV radiation.
- A black or white coloured film such as Sika UV Shielding Tape.

Under all circumstances, the overlap of any of the aforementioned variants should be taken into consideration because of refractive effects.

Sika Primer - 204 is a liquid primer of low viscosity for use on base metals prior to bonding or sealing with Sikaflex products.

Sika Primer - 206 G+P is a black, moisture-curing liquid primer, specially formulated for the treatment of bond faces in direct glazing work, prior to application of Sika polyurethane direct glazing adhesives.

Sika Primer - 210T is a liquid primer of low viscosity for use on aluminium, galvanised steel sheet and some plastics, prior to bonding or sealing with Sikaflex products.

Sika Primer - 290 DC is a transparent, pale yellow liquid of low viscosity that dries by reaction with atmospheric moisture. It is used to prime timber decking strips prior to caulking with Sikaflex - 290 DC.

Sika Cleaner - 205 is an alcoholic solution containing a bond-activating substance for cleaning and activating bond faces prior to bonding.

Sika Primer - 209 is a black pigmented liquid of low viscosity which dries by reaction with atmospheric moisture. It is used to prime painted surfaces and plastic substrates prior to bonding with Sikaflex

Sika Primer - 215 is a transparent, pale yellow liquid of low viscosity that dries by reaction with atmospheric moisture. It is used to prime various plastics, timber and other porous materials prior to bonding with Sikaflex products.

Sika Activator is a cleansing and activating agent specifically formulated for the treatment of bond faces in direct glazing work, prior to application of various Sika polyurethane adhesives.

If in doubt it is recommended to consult with Sika.

Sealant & Adhesives	Aluminium (AlM3)	Aluminium AlMgSi	Anodised Aluminium	Steel St37	Stainless Steel	Hot Dipped Galvanised Steel
Sikaflex-291	205	205	205	205>204EP	205	205>206GP
Sikaflex-292	SB>205>210T SB>205>206GP	SB>205>210T SB>205>206GP	205>210T SB>205>206GP	SB>208>204EP SB>205>204	SB>205>206GP	SB>205>210T SB>205>204EP
Sikaflex-296	SB>205>210T SB>SA>206GP	SB>SA>210T SB>SA>206GP	SA>206GP 205>206GP	SB>205>206GP SB>205>206EP	SB>SA>206GP SB>205>206GP	SB>SA>206GP
Sikaflex-295 UV	SB>205>210T SB>205>206GP	SB>205>210T SB>205>206GP	205>210T 205>206GP	SB>208>204EP SB>205>206GP	SB>205>206GP SB>205>210T	SB>205>210T SB>205>206GP
Sikaflex-852 FR	208>204EP	208>204EP	208>204EP	208>204EP	208>204EP	208>204EP
Sikaflex-298	EG1	EG1	205	EG1	205	EG1

Sealant & Adhesives	Electro Galvanised Steel	Glass Reinforced Polyester	Organic Glass Perspex/ Polycarbonate	Mineral Glass	Ceramic Fritted Glass	Acrylic PU Paints	Wood
Sikaflex-291	205>206GP	280>205>206GP	N/A	SA	SA	205	290DC Primer
Sikaflex-292	SB>205>210T SB>205>204EP	SB>205>206GP SB>205>215	N/A	N/A	N/A	208>209 SB>205>204EP	290DC Primer
Sikaflex-296	SB>SA>206GP SB>205>206GP	SB>205>215 SB>206>206GP	N/A	SA SA>206GP	SA	SA	290DC Primer
Sikaflex-295 UV	SB>205>210T SB>205>206GP	SB>205>215 SB>205>206GP	SB>205>209	NA	NA	208>209	290DC Primer
Sikaflex-852 FR	208>204EP	208>204EP	N/A	N/A	N/A	TS	N/A
Sikaflex-298	EG1	S80>205	N/A	N/A	N/A	205	290DC Primer

Primers & Adhesion Promoters: a guide to selection

Note

Transparent and translucent thin sheets which are exposed to sunshine should be additionally protected against UV radiation (eg. shielding tape, paint or opaque trim).

Sika

Primer & Cleaner Consumption

Sika Primer & Cleaner Consumption

Product	Size	Yield per 100ml	Brush/paper/other	Description	Code
Sika-Primer 204N	250ml	17-22m	0.1-0.15 Kg/m ²	For use on untreated metals and stainless steel	SA/SP204
Sika-Primer 204EP	250ml	0.62m/100gm	0.8 Kg/m ²	Metal primer for Sikaflex technique	SA/SP204EP
Sika-Cleaner 205	250ml 1 Litre	25-30m	*approx 0.04 Kg/m ²	Conditioning wipe cleaner	SA/SP205 SA/SP2051L
Sika-Activator	250ml 1 Litre	25-30m	*approx 0.04 Kg/m ²	Adhesion promoter for glass	SA/ACT/250 SA/ACT/1L
Sika-Primer 206 G&P	30ml 250ml	17-22m	0.1-0.15 Kg/m ²	Black UV block primer for use on glass and plastic	SA/SP206/30 SA/6GP250
Sika-Primer 209	250ml	12-15m	0.15-0.2 Kg/m ²	Black primer for use on acrylics	SA/SP209
Sika Primer 210T	250ml 1 Litre	12-15m	0.15-0.2 Kg/m ²	For use on untreated aluminium and stainless steel	SA/SP210T SA/SP210T/1L
Sika-Primer 215	250ml 1 Litre	12-15m	0.15-0.2 Kg/m ²	For use on wood and GRP	SA/SP215 SA/SP215/1L
Sika-Primer 290 DC	30ml 250ml	2m/m for 5mm x 5mm seam	1m ² /50ml	For use with 290DC Sealant	SA/SP290DC/30 SA/SP290DC/250

Sika Tooling Agent

To smooth off the surface of freshly applied Sikaflex

1 Litre SA/TAGENT/1

Sika Wipes

For the removal of uncured Sika from hands

100 Pack SA/WIPES

Sika Primer 208

Designed for cleaning of tools

100 Pack SA/SP208



Other Sika Primers

Sika UV Shielding Tape

20mm x 10m rolls

with 10 pre-cut corners

SA/SHIELDTAPE

100mm x 50m rolls

SA/SHT/100X50

60mm x 50m rolls

SA/SHT/60X50

Sika UV shielding tape

Is designed to protect products that are effected by UV from erosion by daylight and sunlight, as well as the detrimental effects of weather influences. Sika UV shielding tape is suitable for organic and mineral glass. Due to its stable and flexible nature, this product can be used in a variety of applications in which the effects of UV radiation causes accelerated ageing.

The durability estimate of 8-10 years are based on accelerated ageing studies, and outdoor exposure under conditions experienced in vertical exposure situations and in normal temperature conditions. It should be noted that exposure to severe temperatures, ultraviolet light conditions in Southern European countries, as well as tropical or desert regions, will cause Sika UV Shielding tape to deteriorate more rapidly. This also applies to polluted areas, high altitude and South facing exposure.

Sealants

Silicone Marine Sealant

310ml cartridge 25 pack	Translucent	RP/HM/TRAN
310ml cartridge 25 pack	White	RP/HM/W
310ml cartridge 25 pack	Brown	RP/HM/BRN
310ml cartridge 25 pack	Black	RP/HM/BLK

We will split boxes on this product



Silicone Sealants

Silicone Marine Sealant

Marine sealant is a one component high modulus silicone sealant, which cures to form a permanently flexible and durable weathertight seal. It is suitable for general use, including below the waterline, bedding applications, cladding and under deck fittings. Marine sealant is suitable for window construction and repair, as well as for use in swimming pools and aquariums.

Unaffected by rain, snow, extreme temperature changes and UV exposure.

Arbosil 1081

380ml cartridge 25 pack	Black	AR/HM/BL
380ml cartridge 25 pack	Translucent	AR/HM/TRN
380ml cartridge 25 pack	White	AR/HM/WHT



Arbosil 1081

High modulus acetic cure silicone to BS5889 type B (white contains fungicide)

Applications; Tiling - Baths, showers, washbasins and any damp conditions.

Arbosil 1090

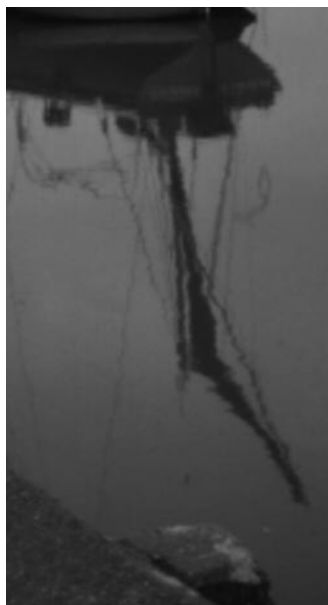
380ml cartridge 25 pack	Black	AR/1090/BL
380ml cartridge 25 pack	Grey	AR/1090/GR
380ml cartridge 25 pack	Teak	AR/1090/TK



Arbosil 1090

Low modulus neutral cure silicone sealant to BS5889 type A

Applications; Aluminium, concrete, stone, brickwork, windows, marine, caravan sealing and gutter joints.



Sealants

Arbosil 1096 Silicone Sealant

380ml cartridge	25 pack	Black	AR1096/BLK
380ml cartridge	25 pack	Grey	AR1096/GR
380ml cartridge	25 pack	Mahogany	AR1096/TK
380ml cartridge	25 pack	Translucent	AR1096/TRNS
380ml cartridge	25 pack	White	AR1096/WHT



Arbosil HM Silicone Sealant

380ml cartridge	25 pack	Black	ARHM/BLK
380ml cartridge	25 pack	Translucent	ARHM/TRNS
380ml cartridge	25 pack	White	ARHM/WHT



Arbosil LM Silicone Sealant

380ml cartridge	25 pack	Black	ARLM/BLK
380ml cartridge	25 pack	Translucent	ARLM/TRNS
380ml cartridge	25 pack	White	ARLM/WHT



Arbokol 1000 Polysulphide Sealant

380ml cartridge	25 pack	Black	AR1000/BLK
380ml cartridge	25 pack	Grey	AR1000/TRNS
380ml cartridge	25 pack	White	AR1000/WHT



Arbokol 2150 Polysulphide Sealant

2 Litre pack	4 pack	Black	AR2150/BLK
2 Litre pack	4 pack	Grey	AR2150/TRNS



Arbokol 2175 Deck Caulking Sealant

1.2 Litre pack	6 pack	Black	AR2175/1.2
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Arbo Small Gap Sealer

80ml tube	1 pack	White	AR/SMG/80/W
80ml tube	1 pack	Translucent	AR/SMG/80/TRN



Arbo

Arbosil 1096 - Low modulus silicone sealant to BS5889

Type A. Applications; perimeter pointing of aluminium and UPVC windows, cladding panels, metal sheeting, glass to glass joints, glazing in accordance with GGF, NHBC and BS8000.

Arbosil HM - High modulus acetic silicone to BS5889

Type B. Applications; perimeter pointing, glass to glass joints, baths, showers and washbasins, general purpose silicone sealant.

Arbosil LM - Low modulus silicone to BS5889 Type A.

Applications; perimeter pointing, UPVC windows, concrete, galvanising, lead, Arbo MVP and bead glazing systems. Low cost solution for sealing stainless steel to windows

Arbo Polysulphide Sealants

Arbokol 1000 - One part polysulphide sealant to BS55215.

Applications; curtain walling, brickwork, concrete, copings, perimeter sealing of windows, hull caulking (with primer and bedding).

Arbokol 2150 - High modulus two part polysulphide sealant.

Applications; Used extensively for keel and deck bonding.

Arbokol 2175 - Deck caulking sealant.

A two part sealant, which when mixed, cures to a tough rubber-like sealant which is capable of accepting repeated extension and compression without losing adhesion.

Arbo Small gap sealer.

Applications; sealing mitre joints, screws and hinges, construction of anodised or mill finished aluminium frames.

Sealants

Arbo

Glazing & Bedding Compounds

Arbomast GP - Oil based general purpose mastic.

No adhesive properties, for bedding toe rails etc.



Arbomast GP - Oil Based General Purpose Mastic

380ml cartridge 25 pack	Black	ARGP/BLK
380ml cartridge 25 pack	Grey	ARGP/GREY
380ml cartridge 25 pack	Neutral	ARGP/
380ml cartridge 25 pack	Teak	ARGP/TK
380ml cartridge 25 pack	White	ARGP/WHT

Arbomast BR - Butyl Rubber Sealer

380ml cartridge 25 pack	Grey	ARBR/GREY
380ml cartridge 25 pack	Teak	ARBR/TK



Arbomast BR

- Butyl rubber sealer.

Applications; steel stanchions to concrete, windows to hull, toe rails etc.

Arbomeric MP20 - Fast Curing Silyl modified polymer

380ml cartridge 25 pack	Grey	AR/MP20/GREY
380ml cartridge 25 pack	White	AR/MP20/WHT
380ml cartridge 25 pack	Black	AR/MP20/BLK



Arbomeric MP20

- Fast curing silyl modified polymer

Can be overpainted and used instead of a polyurethane for a strong bond on a variety of substrates.

Arbo Cleaners

1 Litre tin	1 pack	Type 13	AR13/1
1 Litre tin	1 pack	Type 16	AR16/1



Cleaners

Arbo Cleaners.

Applications (type 13); Toluene based, effective cleaner (not compatible with plastics or delicate finishes).

Applications (type 16); Alcohol based, suitable for cleaning most materials, including plastics. Not affected by moisture/wet or damp conditions.

Primers

Arbo Primers.

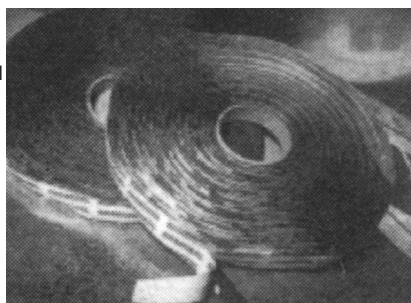
As with all sealant/primer combinations we recommend that you telephone our technical department to ascertain the correct combination for your desired application. Our advice is free and without obligation.

Arbo Primers

500ml tin	1 pack	For Arbokol 2175	AR/327
500ml tin	1 pack	For Arbokol 1000 & 2000	AR/925
500ml tin	1 pack	For Arbosil (GRP)	AR/2172
500ml tin	1 pack	For Arbosil (stainless steel)	AR/2402
500ml tin	1 pack	Primer	AR/2650

Arboseal GZ - Preformed Mastic Strips

12m reel 12 x 2.5mm	20 pack	Teak	ARGZ/12X2.5/TK
12m reel 12 x 2.5mm	20 pack	White	ARGZ/12X2.5/WH
12m reel 15 x 2.5mm	20 pack	Teak	ARGZ/15X2.5/TK
12m reel 22 x 3mm	12 pack	Dk grey	ARGZ/22X3
12m reel 50 x 3mm	12 pack	Dk grey	ARGZ/3X50/CG



Preformed Mastic Strips

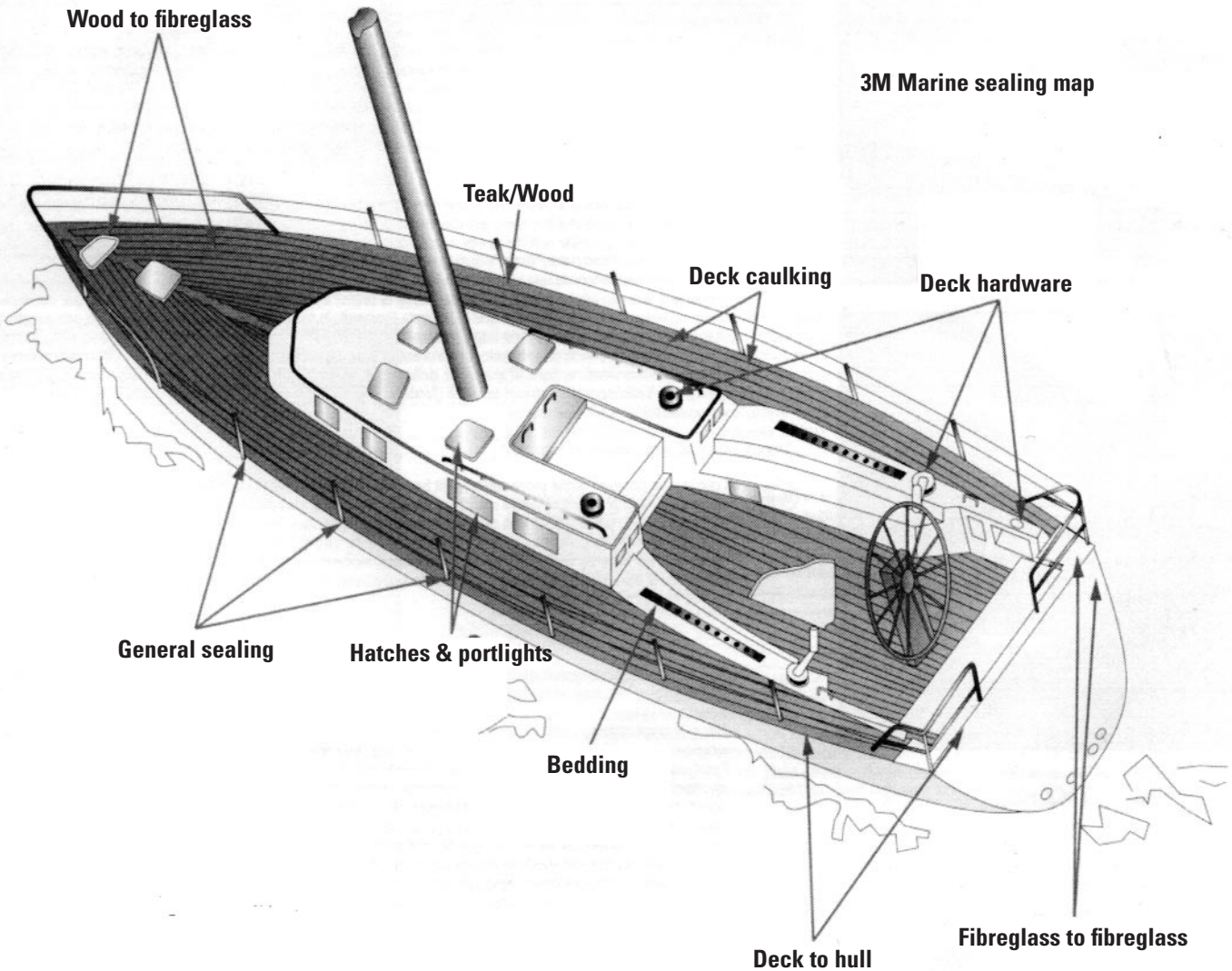
Arboseal GZ - single reel extrusion

Applications; glazing, lap joints in metal sheets and gutter joints.

3M Marine Adhesives & Sealants

Products and applications

Application	Adhesive/Sealant	Adhesive/Sealant	Adhesive/Sealant	Sealant	Sealant
Deck to hull	5200	5200 FC			
Wood to fibreglass		5200 FC			
Fibreglass to fibreglass		5200 FC			
Wood to wood		5200 FC			
Keel	5200				
Through hull		5200 FC	4200 FC		
Bedding			4200 FC		
Deck hardware			4200 FC		3200
Sanitary equipment					3200
Hatches and portlights			4200 FC		3200
General sealing			4200 FC		3200
	High performance polyurethane	High performance polyurethane	General purpose polyurethane	UV resistant polyurethane	Mildew resistant silicone
ALL THESE PRODUCTS ARE SUITABLE FOR USE ABOVE & BELOW THE WATERLINE					



3M Marine sealing map

Sealants

3M 5200 Marine Adhesive/Sealant

296ml cartridge	12 pack	White	3M/6500
296ml cartridge	12 pack	Brown	3M/6501
296ml cartridge	12 pack	Black	3M/6504
296ml cartridge	12 pack	Mahogany	3M/6502
5200 FC Marine Adhesive/Sealant			
296ml cartridge	12 pack	White	3M/6520

Curing time	Tack free	Sealing
5200 7 days	2 days	For permanent
5200FC 1 day	5 hours	sealing



3M 4200 Marine Adhesive/Sealant

310ml cartridge	12 pack	White	3M/6560
310ml cartridge	12 pack	Black	3M/6564

Curing time	Tack free	Sealing
1 day	2 hours	For removable sealings



3M 3200 SL Marine Silicone Sealant

280ml cartridge	24 pack	White	3M/5600
280ml cartridge	24 pack	Black	3M/5601
280ml cartridge	24 pack	Translucent	3M/5602

Curing time	Tack free	Sealing
1 day	20 minutes	Flexible sealings



3M Marine

5200/5200FC Marine adhesive sealant.

High performance one component polyurethane adhesive/sealant with no shrinkage. The seal produced is extremely strong and retains its strength above and below the waterline. The cured sealant will remain flexible, thus allowing for limited structural movement.

Stress caused by shock, vibration, shrinkage or swelling is effectively absorbed. 5200/5200FC has excellent resistance to weathering and saltwater. Easy to apply with a manual caulking gun.

Remains workable with a trowel or spatula up to four hours after after applications

4200FC Marine adhesive sealant.

A one part general all purpose polyurethane adhesive sealant. Delivers flexible bonds, with good adhesion to wood, fibreglass, gelcoat, plastics and metals. Forms watertight, weather resistant seals on joints and boat hardware, both above and below the waterline. **Note:** When very high strength or permanent bonds are required, use 3M 5200 or 5200FC.

Note: 4200 is not recommended for sealing wood decks because it may be permanently softened by certain Teak cleaners or sealers. On plastics it is recommended that a test on a sample is performed to determine suitability of 4200.

3200 SL Marine silicone sealant.

A mildew resistant non-sagging, moisture curing, silicone rubber sealant. Remains flexible with excellent resistance to the marine environment. Adheres to bare painted metal, fibreglass, glass, non oily woods, many plastics and abraded rubbers. Ideal for hand sealing applications, also for gasket adhesive and formed-in-place gasket material.

Sealants

Simson MSR Construction Adhesive

290ml White BF/MSR/CA290W
290ml Black BF/MSR/CA290BL

- Solvent and isocyanate free.
- Very good UV resistance and ageing properties; long term resistance against fresh and saltwater.
- In general, good adhesion on several substrates without the use of a primer.
- Permanently elastic within the temperature range of -40°C to +100°C.
- Neutral, odourless and fast curing.
- Paint compatible with most industrial paint or laquer systems, both alkyd resin and dispersion based.
- Paintable after skin forming (wet on wet); this will not influence curing speed.
- Can be sanded after curing.



Bostik Findley

MSR Construction Adhesive

is a one component, permanently elastic, fast curing construction adhesive, based on Silyl Modified Polymer (SMP), and has been specially developed for bonding applications in yacht and boat building. Uses include bonding and sealing in nautical applications, where heavy requirements exist for the adhesion and elasticity of the construction, eg. bonding and sealing deck/hull connections and bonding deck hatches and portholes. Also used as a bedding compound whenever a higher initial strength is required (slow skin forming version is recommended).

Simson Primer M

500ml BF/PRIMERM



Primer M is a 'wash primer' for the improvement of adhesion on closed substrates of the Simson MSR range.

Simson Primer P

500ml BF/PRIMERP



Primer P is a liquid primer for the improvement of adhesion of the Simson MSR range on porous substrates. Simson Primer P is used for the pre-treatment of wooden substrates, such as the seams in Teakwork ship decks.

Sealants

Pur-Flex (kommerling)



Pur-Flex (Kommerling)

Polyurethane can be regarded as the ultimate gun grade sealant in marine applications. It is the only high solids elastic sealant that can be overpainted and, unlike some other sealants, will not corrode ferrous metals or interfere with bodyshop filling techniques. Pur-Flex products are single component polyurethanes. Reaction with atmospheric moisture transforms an easily workable, no slump paste into a high performance, permanently flexible adhesive sealant.

Pur-Flex 310cc Cartridge

AS/PF/BLACK
AS/PF/WHITE
AS/PF/GREY

<i>Skin Time Mins</i>	<i>Cure Rate mm/24hrs</i>	<i>Tensile Strength N/mm²</i>	<i>Elongation at Break %</i>	<i>Shear Strength N/mm²</i>
45-60	3	2.00	>400	180
<i>Tear Strength N/mm²</i>	<i>Application Temp °c</i>	<i>High Temp Resistance</i>	<i>Shelf Life Months</i>	<i>Colours Available Please state</i>
10	5-35	120	9	Black, Grey, White

Pure-Flex Marine

310cc Cartridge AS/PFM/BLACK
AS/PFM/WHITE

<i>Skin Time Mins</i>	<i>Cure Rate mm/24hrs</i>	<i>Tensile Strength N/mm²</i>	<i>Elongation at Break %</i>	<i>Shear Strength N/mm²</i>
60-90	2-3	0.4	>400	N/a at time of print
<i>Tear Strength N/mm²</i>	<i>Application Temp °c</i>	<i>High Temp Resistance</i>	<i>Shelf Life Months</i>	<i>Colours Available Please state</i>
N/a at time of print	5-50	N/a at time of print	9	Black, White



Sealants

Everflex All Seasons Multi-use Sealant

310cc 25 pack Translucent EVER/WM/TRNS
310cc 25 pack White EVER/WM/WH

- Can be applied in all weathers, will even adhere to wet surfaces.
- Resists all weather conditions.
- Remains permanently flexible.

Everflex Silicone Eater

150ml EVER/SE/150

Everflex

All seasons multi-use sealant based on an advanced isocrylic formula that provides the ultimate sealant technology for adhesion to all surfaces that can be applied in wet weather and even to wet surfaces. Suitable for roofline applications, adheres to problematic materials such as lead, bitumen and galvanised steel. Ideal for sealing around lead flashing, gutters and corrugated roofing.

Silicone Eater is designed to remove silicone contamination from the surface of a substrate, so it can be overpainted or have an adhesive applied. Easy to use and very effective.

